

**To our customers**

Schlieren, November 2011 / Jac

**Discontinuation of the ELAU single axis positioning controller**

To whom it may concern

We hereby inform you of the discontinuation of the ELAU single axis positioning controller SX-1, which you have acquired with your Schlatter welding facility. The B1, BE1 and PT1 units as well as the respective accessories are also affected by the termination.

According to our suppliers, it will still be possible to order the affected items until **30th June 2012** as part of current stock. Furthermore, for a further period of **three years** after the end of the statutory warranty period, the manufacturer ensures the repair of defective products or will replace them with replacement units.



We inform you below which components have been discontinued and how you, as the operator of an affected plant, can ensure the reliable production safety of your welding facility in the future.

The components below will no longer be available as of the date specified above:

1	Base unit BG12	41.46.599
2	Operator unit B1/20/0/E	41.46.610
3	Operator unit PT-1/21/0/1/1/0	41.46.627
4	Memory card 32KB EEPROM	41.42.007
5	Memory card 32KB EPROM	41.42.008
6	EPROM 256 KB	41.42.021
7	Interface cable L = 3m	41.46.089
8	Input-output cable L=1m	41.46.090
9	Drive control cable (2 piece)	41.46.091
10	Connector set X4 (9 poles)	41.46.115
11	Axis cassette SX-1/22/1/0	41.46.171
12	Operator unit PT-1/21/0/0/0/0	41.46.172

13	AD converter 574 AJN	41.46.187
14	Insertion card SX-1/22/1/0/8-V.06.11.13	41.46.189
15	Interface adapter RS 232/422	41.46.244
16	Blank cassette BG24/SX-1	41.46.420
17	Interface cable PT1/SX-1	41.46.421
18	Interface cable L = 20m	41.46.460
19	Operator terminal BE1	41.46.487
20	Drive control cable L=1.5m (3 piece)	41.46.490
21	Input/output component EA-4/20	41.46.513
22	Insertion card SX-1/22 m. SRAM	41.46.569
23	SRAM to single axis card SX-1/22	41.46.570

**Successor products**

In order to ensure long term system availability, we recommend modifying the eligible facilities in the short term so they are up to date with technology. Therefore, Schlatter provides you with following options:

- 1) Replace the discontinued ELAU components and the following drive unit (controller, motor, encoder) with the newest generation of technology.
  
- 2) In addition to option 1) the components preceding the ELAU units such as facility controllers and PLS are replaced here by the latest components (Siemens SIMATIC S7, PLS-Win).

**Measures**

Please check the facilities and machines in your company if they are in need of any spare parts. Our help desk and the spare parts service will be pleased to answer any questions. You can also contact us by completing the enclosed contact form. Upon request, we would be happy to prepare you a quotation.

**Replacements by Schlatter service technician**

The replacement of components is carried out by our qualified service technicians in next to no time. Therefore, it is ensured that the downtime of the facility is kept to a minimum and the correct operation of the facility is guaranteed after the modification.

Please do not hesitate to contact us for more information.

To request a quotation or to place an order please contact our help desk: T +41 (0)44 732 74 20, Fax to F +41 (0)44 732 71 20 or via email to [service@schlattergroup.com](mailto:service@schlattergroup.com). You can reach our spare parts service on T +41 (0)44 732 71 11.

Yours faithfully,

Schlatter Industries AG



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